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paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment.Paperback. Pub Date: 1999 Pages: 463 in Publisher: Shanghai Science and Technology Press. condensed turner Manual (2nd Edition) consists of three chapters. the first chapter lathe basics including lathe model. using the adjustment. turner cutting basic knowledge. basic knowledge turner commonly used measuring tools and lathe fixture; Chapter Two basic knowledge. including turning machining cylindrical turning, cutting, and inside and outside the groove turning, cylindrical bore machining, turning conical surface. special-shaped face turning. eccentric turning. surface modification processing and threaded processing; Chapter basic knowledge of mechanical processes including the production process and the process. the process of composition. the various shaped surface processing program comparison. machining. positioning and clamping symbol indicates that the methods and analysis of typical part process. The end of the book, with appendices, including the thread type size, thread size and thread tolerance turner essential Resources. Concise the turner Manual (2nd Edition) charts and more streamlined content and practical. Contents: Chapter lathe basics of a lathe models. the composition and performance of the use and adjust the method of preparation of metal cutting machine tools lathe lathe accuracy test method lathe precision processing quality typical lathe manipulation and transmission system C620 -1 lathe adjustment. the basic law of the Turning the basics of cutting movement and the machined surface of the workpiece during the cutting process off quiet and its influencing factors of cutting parameters. the basic concept of cutting tool materials and a reasonable choice of the geometric parameters of the tool and its reasonable choice of cutting fluid and its application, turner Note 4 gage dial indicator measuring tools use common measuring tool the vernier caliper classes gage micrometer classes. basic knowledge...



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